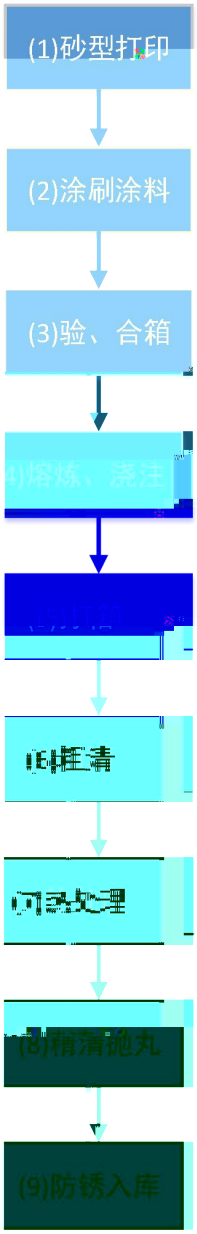
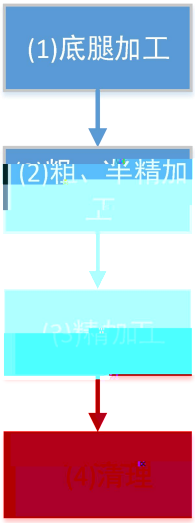
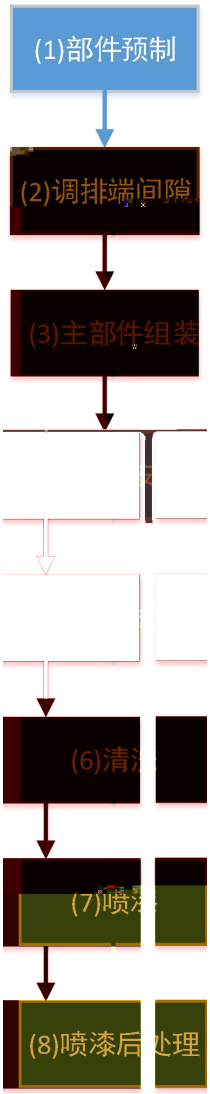
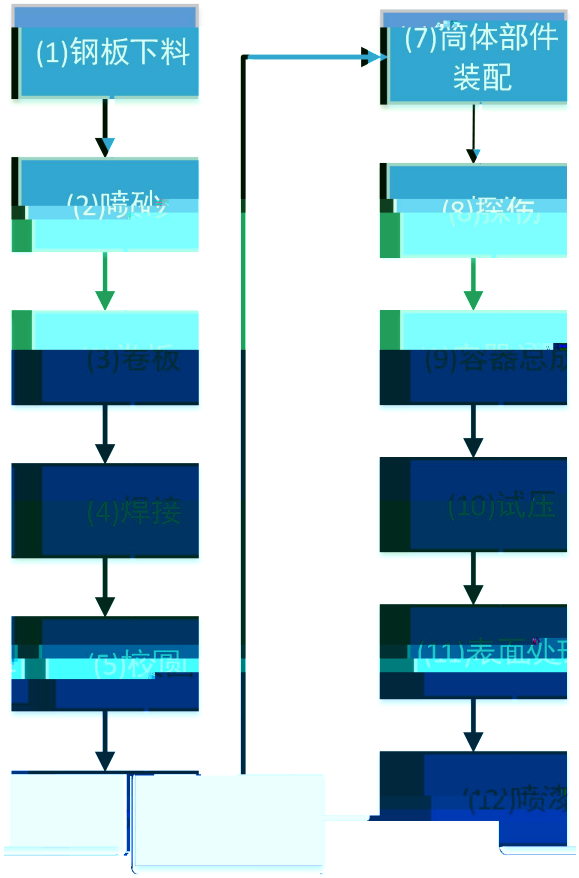
山东正向国际低碳科技有限公司

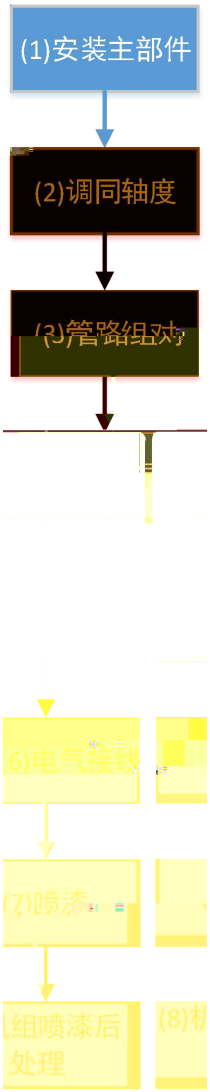
3701023150894


(1)砂型打印
(2)涂刷涂料
(3)验、合箱
(4)熔炼、浇注
(8)精清抛丸
(9)防锈入库


(1)底腿加工
(2)粗、半精加工
(3)精加工
(4)清理


(1)部件预制
(2)调排端间隙
(3)主部件组装
(6)清
(7)喷
(8)喷漆后处理


(1)钢板下料
(2)喷砂
(3)卷板
(4)焊接
(5)校圆
(7)筒体部件装配
(8)探伤
(9)容器总成
(10)试压
(11)表面处理
(12)喷漆


(1)安装主部件
(2)调同轴度
(3)管路组对
(6)电气接线
(7)喷漆
组喷漆后
处理
(8)机

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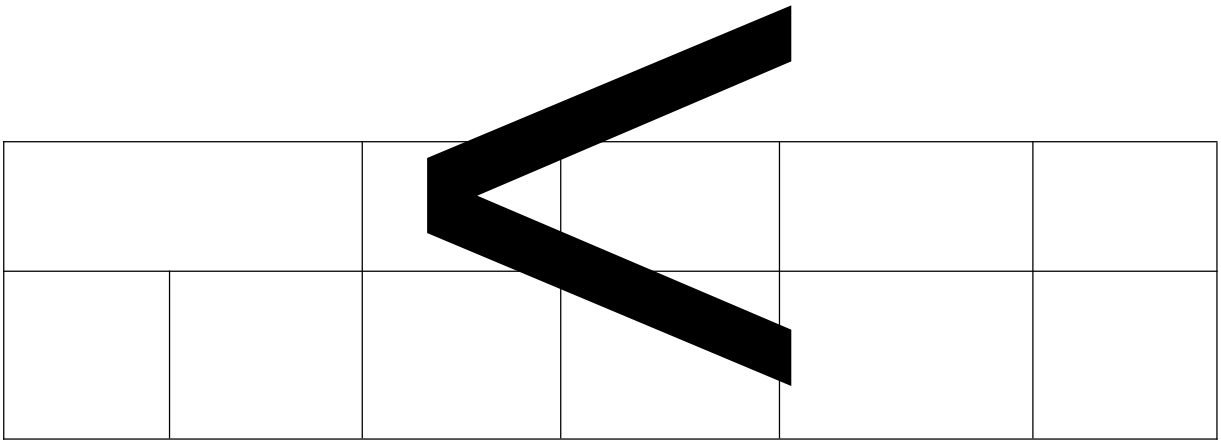

$$Q = \frac{q_1+q_2+q_3}{6} + \frac{q_4+q_5}{4}$$

Q

q_1

q_2

q_3

q_4

q_5

$$Q_{AVG} = \sum Q \times \eta$$

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